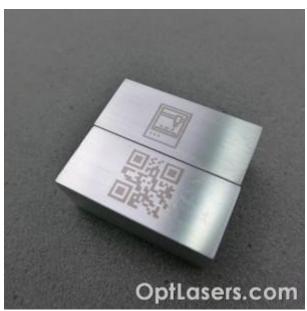
## Painted metal - powdered (Engraving)



Material: Painted metal (powdered)

Speed: 15mm/s Number of passes: 1 Focus distance: 60 mm

#### Stainless steel (Engraving)



Material: Stainless steel (Engraving)

Speed: 3mm/s

Number of passes: 1

## Stainless steel (Engraving)



Material: Stainless steel

Speed: 3mm/s

Number of passes: 1 Focus distance: 30 mm

#### Balsa (2mm)

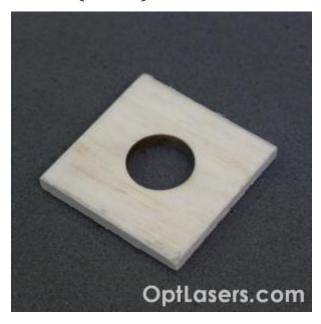


Material: Balsa Thickness: 2mm Speed: 25mm/s

Number of passes: 3 (1mm step)

Focus distance: 60 mm

## Balsa (5mm)



Material: Balsa Thickness: 5mm Speed: 30mm/s

Number of passes: 5 (1mm step)

Focus distance: 60 mm

Balsa (10mm)

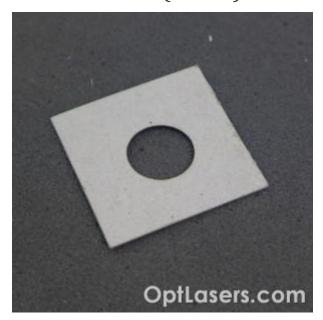


Material: Balsa Thickness: 10mm Speed: 22,5mm/s

Number of passes: 11 (1mm step)

Focus distance: 60 mm

## Binder board (1 mm)

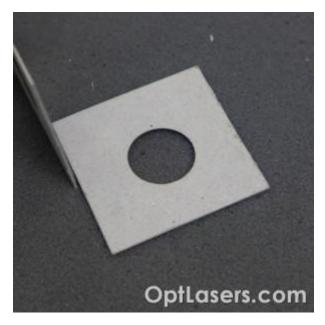


Material: Binder board

Thickness: 1 mm Speed: 8mm/s

Number of passes: 2 (0,5mm step)

## Binder board (1,5 mm)

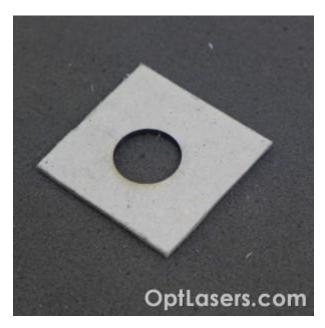


Material: Binder board Thickness: 1,5mm Speed: 7mm/s

Number of passes: 3 (0,5mm step)

Focus distance: 60 mm

# Binder board (2 mm)



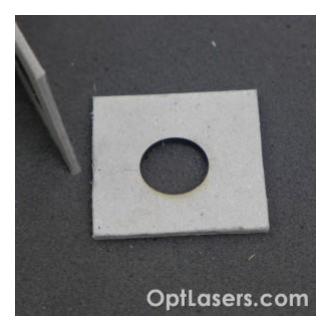
Material: Binder board

Thickness: 2 mm Speed: 6mm/s

Number of passes: 5 (0,5mm step)

Focus distance: 60 mm

#### Binder board (2,3 mm)

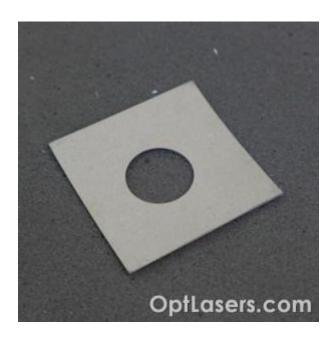


Material: Binder board Thickness: 2,3 mm Speed: 6mm/s

Number of passes: 7 (0,5mm step)

Focus distance: 60 mm

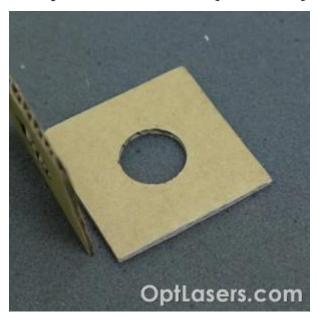
Cardboard (0,5 mm)



Material: Cardboard Thickness: 0,5mm Speed: 8mm/s

Number of passes: 1 Focus distance: 60 mm

## 3-layer cardboard (1,4 mm)



Material: 3-layer cardboard 5 mm

Thickness: 1,4 mm Speed: 20mm/s

Number of passes: 3 (0,5mm step)

## 5-layer cardboard (5 mm)



Material: 5-layer cardboard

Thickness: 5 mm Speed: 10mm/s

Number of passes: 4 (1,25 mm step)

Focus distance: 60 mm

#### Rubber (0,5mm)



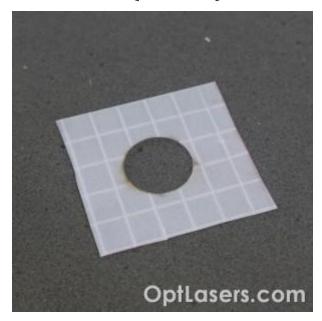
Material: Rubber

Thickness: 0,5mm Speed: 15mm/s

Number of passes: 2 (0,25 mm step)

Focus distance: 60 mm

#### Plastic foil (0,2mm)



Material: Plastic foil Thickness: 0,2mm Speed: 8mm/s

Number of passes: 1 Focus distance: 60 mm

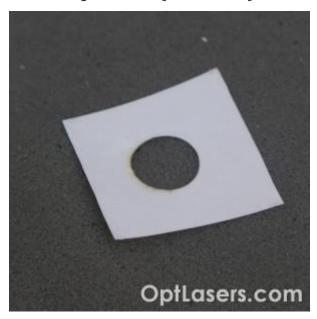
Green ortalion (0,1mm)



Material: Green ortalion (0,1mm)

Thickness: 0,1mm Speed: 50mm/s Number of passes: 1 Focus distance: 60 mm

## White plastic (0,3 mm)

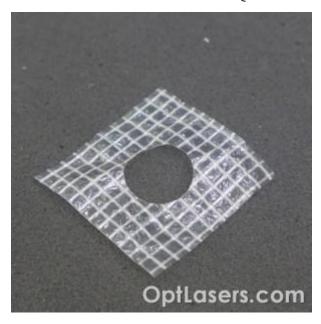


Material: White plastic Thickness: 0,3mm

Speed: 10mm/s

Number of passes: 1

#### Fiber-reinforced foil (0,2mm)

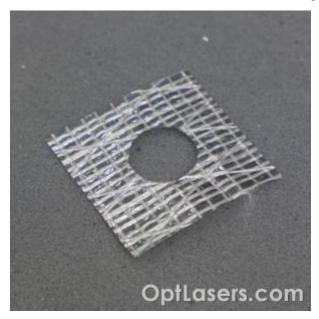


Material: Fiber-reinforced foil

Thickness: 0,2mm Speed: 4mm/s

Number of passes: 1 Focus distance: 60 mm

#### Fiber-reinforced foil - dark (0,3mm)

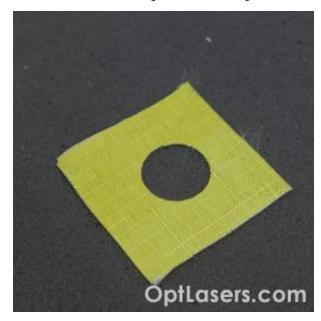


Material: Fiber-reinforced foil - dark

Thickness: 0,3mm Speed: 3mm/s

Number of passes: 1 Focus distance: 60 mm

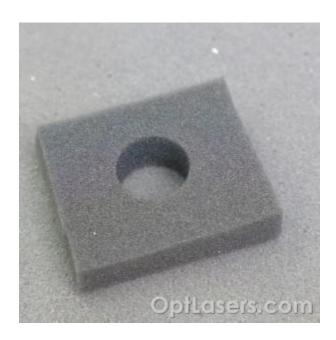
#### Tablecloath (0,25mm)



Material: Tablecloath Thickness: 0,25mm Speed: 8mm/s

Number of passes: 1 Focus distance: 60 mm

Polyfoam (15mm)



Material: Polyfoam Thickness: 15 mm Speed: 8mm/s

Number of passes: 2 (10 mm step)

Focus distance: 60 mm

## Polyfoam (24mm)



Material: Polyfoam Thickness: 24 mm Speed: 5mm/s

Number of passes: 2 (10 mm step)

#### Plexiglass - red (3mm)



Material: Plexiglass - red

Thickness: 3 mm Speed: 2mm/s

Number of passes: 4 (0,75 mm step)

Focus distance: 60 mm

#### Plexiglass - green (3mm)



Material: Plexiglass - green

Thickness: 3 mm Speed: 2mm/s

Number of passes: 6 (0,75 mm step)

Focus distance: 60 mm

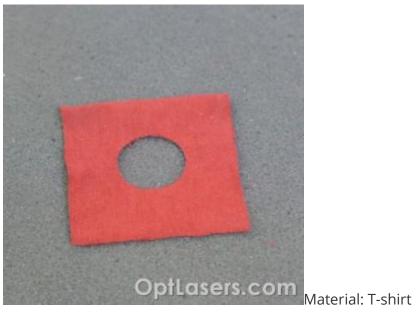
#### Jeans (0,5 mm)



Material: Jeans Thickness: 0,5 mm Speed: 8mm/s

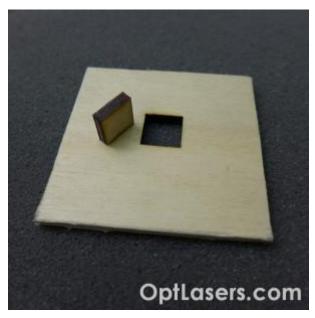
Number of passes: 1 Focus distance: 60 mm

T-shirt (0,5mm)



Thickness: 0,5 mm Speed: 35mm/s Number of passes: 1 Focus distance: 60 mm

#### Hardwood plywood (3mm)



Material: Hardwood plywood

Thickness: 3 mm Speed: 10 mm/s

Number of passes: 10 (0,3 mm step)

Focus distance: 60 mm

#### Hardwood plywood (4mm)



Material: Hardwood plywood

Thickness: 4 mm Speed: 12 mm/s

Number of passes: 14 (0,3 mm step)

Focus distance: 60 mm

## Full grain leather (1,5mm)



Material: Full grain leather

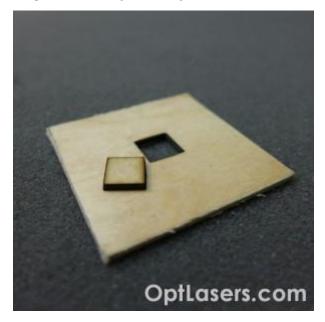
Thickness: 1,5 mm

Speed: 2,5 mm/s

Number of passes: 3 (0,75 mm step)

Focus distance: 60 mm

#### Plywood (2mm)

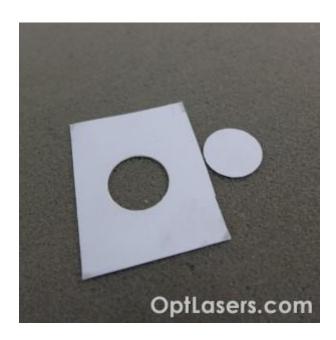


Material: Plywood Thickness: 2 mm Speed: 10 mm/s

Number of passes: 40 (0,05 mm step)

Focus distance: 60 mm

Silicon pad 0,3 mm



Material: Silicon pad Thickness: 0,3 mm Speed: 5 mm/s

Number of passes: 1 Focus distance: 60 mm

## Cardboard (Engraving)



Material: Cardboard Speed: 300mm/s Number of passes: 1 Focus distance: 60 mm

# Wood (Engraving)



Material: Wood Speed: 40mm/s

Number of passes: 1 Focus distance: 60 mm